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- (71) Applicant (for all designated States except US):
ETHICON GMBH [DE/DE]; Robert-Koch-Str. 1,
22851 Norderstedt (DE).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **HELLHAMMER, Brigitte** [DE/DE]; Habichtstraße 15, 22451 Quickborn (DE). **HINSCH, Bernhard** [DE/DE]; Travestr. 1, 22851 Norderstedt (DE). **PRIEWE, Jörg** [DE/DE]; Sophienblatt 71a, 24114 Kiel (DE). **SCHULDT-HEMPE, Barbara** [DE/DE]; Rosenstraße 23, 24576 Bad Bramstedt (DE). **WALTHER, Christoph** [DE/DE]; Dorfstraße 35, 24568 Kattendorf (DE).
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(54) Title: **AREAL IMPLANT**

(57) Abstract: An areal implant comprises a flexible, porous basic structure which is non-resorbable or partly resorbable and which contains non-resorbable coloured elements arranged in a stripe-like pattern. Furthermore, resorbable coloured elements arranged in a stripe-like pattern are provided.

Areal implant

The invention relates to an areal implant with a flexible, porous basic structure, which is non-resorbable or partly resorbable. The implant is suitable e.g. for the treatment of pelvic floor defects, for repairing a vaginal prolapse, for repairing
5 inguinal hernias or cicatricial hernias, but also for the treatment of other defects.

An areal implant with a mesh-like basic structure and textile reinforcing elements is known from DE 199 42 611. The reinforcing
10 ing elements can be coloured and form a coarse-meshed grid structure which enables the surgeon to assess a distortion of the implant. The colour preferably remains only temporarily, i.e. it is degraded after the implantation into the patient.

DE 196 13 730 describes an areal implant with a flexible basic structure made from a warp-knitted product made from non-resorbable or very slowly resorbable material and with a resorbable material stiffening the basic structure. The stiffening material can be dyed in order to permit a better visual
15 monitoring of the implant during the surgery. During resorption the colour disappears so that in the longer term no dye remains in the body and therefore no undesired side-effects occur.
20

A warp-knitted implant mesh made from polypropylene multifilament yarn is disclosed in US 5 292 328. The implant mesh can be
25 provided with a grid pattern by using two yarns of different colours. The pattern enables the correct alignment of the implant mesh to be recognised during the operation.

- 2 -

In the previously known areal implants, the colour pattern is either temporary, so that it helps in the assessment of the correct position of the implant only during implantation, and has disappeared by the time of any later necessary surgery, or
5 the colour remains permanently in the body of the patient, which is not acceptable as regards toxic side-effects.

It is the object of the invention to provide an areal implant which permits a safe judgement of the position and alignment in
10 the body of the patient both during implantation and at later points in time, but which, in the longer term, represents at most a small toxic load.

This object is achieved by an areal implant with the features
15 of claim 1. Advantageous designs of the invention emerge from the dependent claims.

The areal implant according to the invention has a flexible, porous basic structure, which is non-resorbable or partly re-
20 sorbable and which contains non-resorbable coloured elements arranged in a stripe-like pattern. In addition, resorbable coloured elements arranged in a stripe-like pattern are provided.

Before and during the surgery for the insertion of the implant,
25 the non-resorbable coloured elements and the resorbable coloured elements form a clearly visible stripe-like pattern which considerably facilitates the handling of the implant. Thus, e.g., the stripes facilitate a symmetrical and controlled cutting to size of the implant during the preparation for the sur-
30 gery or the surgery itself. Furthermore, the stripe-like pattern indicates the direction in which the implant is to be inserted. The stripes serve as a guide to where sutures are to be placed and thereby guarantee a symmetrical fixing on both sides of the implant. The visibility of the implant during the sur-
35 gery is generally improved by the stripe-like pattern.

- 3 -

The non-resorbable coloured elements remaining permanently in the implant facilitate, e.g., the explantation of the implant during any necessary new surgery, as the implant is very clearly distinguished by its colour from the surrounding tissue. As the non-resorbable coloured elements are also arranged in a stripe-like pattern, it is also possible to judge the position or orientation or distorted alignment of the implant at this point in time. Furthermore, the non-resorbable coloured elements allow a better recognition of the implant, if any surgery takes place later in the same area, and thus help to avoid damage to the implant.

The toxic long-term load caused to the patient by dyes is slight, as the resorbable coloured elements are present in the body of the patient for only a limited time. Only the non-resorbable coloured elements remain permanently (or at least for a considerable time). This favourable effect is particularly great if the stripe-like pattern of the resorbable coloured elements has a greater colour intensity than the stripe-like pattern of the basic structure. The amount of colouring matter remaining in the patient permanently or for a considerable time is then small overall, but during the surgery for insertion of the implant, which is particularly important for the overall success of the treatment, the position and alignment of the implant can be easily recognised by the resorbable coloured elements.

In the resorbable coloured elements, the colouring matter used is not position-stable. This means that if a matrix made from a resorbable material, in which the colouring matter (e.g. a dye or a pigment) is embedded, decomposes after the implantation, the colouring matter is released. Depending on the type of the colouring matter, it is degraded in the area of the surgery or after transportation at another point in the body of the patient, or it is discharged after transportation. On the other hand, the colouring matter is position-stable in the non-

resorbable coloured elements, e.g. by binding or embedding in a non-resorbable polymer matrix.

5 The basic structure preferably contains textile material, which is present e.g. in the form of yarns, twisted yarns, monofilaments, multifilaments or narrow ribbons. The resorbable coloured elements preferably contain textile material as well, which is resorbable and at least partly dyed, e.g. in the form of yarns, twisted yarns, monofilaments, multifilaments or narrow
10 ribbons.

The resorbable textile material of the resorbable coloured elements can be worked into the basic structure. In preferred versions of the invention, the basic structure is prepared together with the resorbable coloured elements as a whole with
15 the help of textile techniques, e.g. crocheted, warp-knitted, weft-knitted or woven. In this case, e.g. monofilaments and/or multifilaments made from resorbable and non-resorbable material, in each case coloured in different colours or coloured and uncoloured; can be worked with each other, in order thus to
20 produce the basic structure and the resorbable coloured elements including the stripe-like pattern essentially in one procedure.

25 Various possibilities are conceivable for the design of the stripe-like pattern. E.g., the stripe-like pattern of the resorbable coloured elements can be arranged parallel, but also transverse, to the stripe-like pattern of the basic structure. While, in the former case, the pattern is a pure stripe pattern, in the latter case, a rhomboid or chequered pattern
30 forms. The width of the individual stripes can also be different.

In an advantageous design of the invention, the implant is
35 stiffened by the resorbable coloured elements and/or by a resorbable portion of the basic structure. In this case, the im-

plant is relatively rigid and hard during the surgery, which improves the handling properties and facilitates the surgery process. After the resorbable portions are resorbed, the remaining implant is soft and very tissue-compatible, which acts
5 against long-term complications.

Preferred non-resorbable materials for the basic structure are polyolefins (preferably polypropylene), polyester, polyamides (preferably polyamide 6 or polyamide 6.6) as well as mixtures
10 of polyvinylidene fluoride and copolymers of vinylidene fluoride and hexafluoropropene. Other materials are also conceivable. In this context, a non-resorbable material is also taken to mean a very slowly resorbable material which is attacked only over the course of many months or years in the body of the
15 patient.

Preferably, the resorbable coloured elements are dyed and contain copolymers of L-lactide and glycolide (preferably in the ratio 10:90 or 95:5), polyglycolide, poly-p-dioxanone, copoly-
20 mers of glycolide, p-dioxanone and trimethylene carbonate or copolymers of glycolide and ϵ -caprolactam (preferably in the ratio 75:25) as base material. Other materials are also conceivable. Such resorbable materials are also suitable as materials for a resorbable portion of the basic structure.

25 In a particularly preferred version, the resorbable coloured elements contain a copolymer of L-lactide and glycolide in the ratio 10:90, which is dyed with 1-hydroxy-4-p-toluidino-antraquinone. Multifilament yarn with these components is marketed by Ethicon under the name "Vicryl, violet". Vicryl is a
30 material which is very quickly wetted by tissue fluids. If a multifilament yarn of the Vicryl, violet type is used in a surgery, this yarn is wetted and penetrated practically straight away by tissue fluids or blood, so that the stripe-like pattern
35 of the resorbable coloured elements appears to be very clear

and almost black. In this way, a very strong stripe structure is achieved with a relatively small amount of dye.

Non-resorbable materials such as polypropylene or mixtures of polyvinylidene fluoride and copolymers of vinylidene fluoride and hexafluoropropene are wetted much more slowly by tissue fluids and are not penetrated, so that the visibility of non-resorbable coloured elements which contain such materials and an added or embedded colouring matter depends greatly on the proportion of the colouring matter. The proportion of the colouring matter remaining in the patient permanently or at least for a long time is preferably selected to be as small as possible. The preferred used proportions of colouring matter therefore correspond to the proportions or concentrations of colouring matter normally used in non-resorbable suture material.

Basically, colouring matters such as organic dyes or inorganic dye pigments come into consideration both for the non-resorbable coloured elements and for the resorbable coloured elements, which are e.g. added to a polymer and are optionally bound therein or embedded in a polymer matrix. Fluorescent dyes are also possible. Among the dye pigments, e.g. white pigments such as titanium dioxide and zirconium dioxide or yellow iron pigments are to be emphasized. Pigments which contain an element with a high atomic number are X-ray opaque; the use of such dye pigments therefore permits location of the implant after the surgery using X-ray diagnostic procedures. The use of magnetite (brown) in the resorbable coloured elements leads to a magnetic resonance-active material.

An improved detectability of the implant in the magnetic resonance tomograph (MRT) can also be achieved by embedding or attaching coloured or non-coloured polymers in the form of shaped bodies which contain polymers from the basic structure or the coloured elements. Preferably, balls, perforated balls, small tubes, rods, buttons, discs, clips or knots are attached to the

implant, which effects a locally increased amount of material, which leads to an increased magnetic resonance visibility. The shaped bodies preferably have a dimension of at least 0.5 mm in length, width and height and are bonded to the implant in a patterned manner by gluing, stitching or melt fusion. In the preferred coloured polymers, an additionally improved optical visibility results from the increased local amount of dye and the size of the shaped bodies. In the case of shaped bodies of resorbable polymers, an improved time-limited magnetic resonance visibility can be achieved, the length of which results from the resorption time of the polymers.

The invention is explained further in the following, using embodiments. The figures show in

15

Figure 1 a schematic representation of a first embodiment for the implant according to the invention,

20

Figure 2 a schematic representation of a second embodiment for the implant according to the invention,

Figure 3 a schematic representation of a third embodiment for the implant according to the invention,

25

Figure 4 a schematic representation of a fourth embodiment for the implant according to the invention and

Figure 5 a schematic representation of a fifth embodiment for the implant according to the invention.

30

Firstly, some examples are shown in Table 1 of resorbable materials to which a dye is added and which are suitable for the resorbable coloured elements of the areal implant according to the invention. In Table 1, along with the resorbable base polymer or copolymer, the associated trade name and the dye used with trade name and colour index number (C.I.) are listed. The

listed base materials (without the dye) are also suitable for a partly resorbable component of the basic structure of the implant.

- 5 In a similar way, examples are listed in Table 2 of non-resorbable materials with the trade name and details of the dye.

In principle, other dyes can also be used in each case.

10

The material "Panacryl" is resorbed very slowly and could also be given in Table 2 as "non"-resorbable material.

- 15 Four examples are shown in Table 3 of selected material combinations from which, using different thread systems, areal implants with non-resorbable coloured elements and with resorbable coloured elements, which in each case are arranged in a stripe-like pattern, can be produced.

Table 1 Resorbable materials with dyes

Material	Trade name	Dye
Copolymer of L-lactide/glycolide 10/90	Vicryl	D & C Violet No. 2 [1-hydroxy-4-p-toluidino-antraquinone] C.I. 60725
Polyglycolide (polyglycolic acid)	Dexon	D & C Green
Poly-p-dioxanone	PDS, blue	D & C Blue No. 6 [Indigotin] C.I. 73000
Poly-p-dioxanone	PDS, violet	D & C Violet No. 2 [1-hydroxy-4-p-toluidino-antraquinone] C.I. 60725
Copolymer of L-lactide/glycolide 95/5	Panacryl	D & C Violet No. 2 [1-hydroxy-4-p-toluidino-antraquinone] C.I. 60725
Copolymer of L-lactide/glycolide 10/90	Vicryl rapid	D & C Violet No. 2 [1-hydroxy-4-p-toluidino-antraquinone] C.I. 60725
Copolymer of glycolide (60%), p-dioxanone (14%) and trimethylene carbonate (26%)	Biosyn	D & C Violet
Copolymer of glycolide (75%) and epsilon-caprolactam (25%)	Monocryl	D & C Violet No. 2 [1-hydroxy-4-p-p-toluidino-antraquinone] C.I. 60725

Table 2 Non-resorbable materials with dyes

Material	Trade name	Dye
Polypropylene	Prolene	Copper-phthalocyanine blue C.I. 74160
Mixture of polyvinylidene fluoride and a copolymer of vinylidene fluoride and hexafluoropropene	Pronova	Copper-phthalocyanine blue C.I. 74160
Polyester (PET)	Mersilene/Ethibond	D & C Green No. 6 C.I. 61565
Polyamide 6.6	Suturamid, black	Indanthrene Direkt-schwarz R Colloisol, composed ½ each of VAT Blue 20 (C.I. 59800) and olive dye (C.I. 69515)/Palamid Black 00-6005
Polyamide 6/ Polyamide 6.6	Ethilon, black	Hematoxylin
Polyamide 6	Ethilon, blue	Pigment Blue 9860/ Chromophtal Blue A3R C.I. Pigment Blue 60
Polyamide 6.6	Nurolon, black	Logwood extract (hematin), black C.I. 75290

Table 3 Selected material combinations

No.	Thread system I	Thread system II	Thread system III	Thread system IV
1	60 den polypropylene twisted yarn, uncoloured (X)	Twisted yarn of 60 den polypropylene, uncoloured and 320 den Vicryl, uncoloured (X)	Twisted yarn of 60 den polypropylene, uncoloured and 320 den Vicryl, uncoloured (X)	

	60 den polypropylene twisted yarn, coloured (Y)	Twisted yarn of 60 den polypropylene, coloured and 320 den Vicryl, coloured (Y)	Twisted yarn of 60 den polypropylene, coloured and 320 den Vicryl, coloured (Y)	
2	<p>3.5 mil Pronova, uncoloured, monofilament and 320 den Vicryl, uncoloured (X)</p> <p>3.5 mil Pronova, coloured, monofilament and 320 den Vicryl, coloured (Y)</p>	<p>3.5 mil Pronova, uncoloured, monofilament and 320 den Vicryl, uncoloured (X)</p> <p>3.5 mil Pronova, coloured, monofilament and 320 den Vicryl, coloured (Y)</p>	<p>3.5 mil Pronova, uncoloured, monofilament and 320 den Vicryl, uncoloured (X)</p> <p>3.5 mil Pronova, coloured, monofilament and 320 den Vicryl, coloured (Y)</p>	
3	<p>3.5 mil Pronova, uncoloured, monofilament and 180 den PDS, uncoloured (X)</p> <p>3.5 mil Pronova, coloured, monofilament and 180 den PDS, coloured (Y)</p>	<p>3.5 mil Pronova, uncoloured, monofilament and 180 den PDS, uncoloured (X)</p> <p>3.5 mil Pronova, coloured, monofilament and 180 den PDS, coloured (Y)</p>		
4	<p>3.5 mil Prolene, uncoloured, monofilament and 320 den Vicryl, uncoloured (X)</p> <p>3.5 mil Prolene, coloured, monofilament and 320 den Vicryl, coloured (Y)</p>	<p>3.5 mil Prolene, uncoloured, monofilament and 320 den Vicryl, uncoloured (X)</p> <p>3.5 mil Prolene, coloured, monofilament and 320 den Vicryl, coloured (Y)</p>	320 den Vicryl, coloured (Z)	320 den Vicryl, coloured (Z)

Five embodiments of areal implants are described in the following in a manner familiar to a person skilled in the art with the help of Figures 1 to 5.

- 5 For the production of such areal-structured, coloured implant meshes, combinations of coloured and uncoloured twisted yarns or monofilaments are required. Depending on the desired colour intensity of the stripe-like patterns on the implant mesh, multi-stage twisted yarns or monofilaments are selected. In the
10 examples, the material combinations from Table 3 are used.

Embodiment A

- For this embodiment, the material combination No. 1 from Table 3 was selected. The implant was produced on an 8-gauge, Müller
15 "Raschelina RD3MT3" type crochet galloon machine. The warp rapport followed when setting up the warping machine can be seen in Figure 1. The threads marked with "X" consist of uncoloured material, and the threads marked with "Y" consist of coloured material.

- 20 In the bottom part of Figure 1, the implant mesh obtained is represented in top view. The dark zones arranged in a stripe-like pattern contain resorbable coloured elements, but also non-resorbable material of the basic structure. After the re-
25 sorption of the resorbable coloured elements, a stripe-like pattern remains, which is visible in the Figure as bright zones between the dark zones.

Embodiment B

- 30 For this embodiment, the material combination No. 1 from Table 3 was selected. The implant was produced on a 8-gauge, Müller "Raschelina RD3MT3" type crochet galloon machine. The warp rapport followed when setting up the warping machine can be seen in Figure 2. The threads marked with "X" consist of uncoloured
35 material, and the threads marked with "Y" consist of coloured material.

In the bottom part of Figure 2, the implant mesh obtained is represented in top view. The dark zones arranged in a stripe-like pattern contain resorbable coloured elements, but also non-resorbable material of the basic structure. After the resorbable coloured elements are resorbed, a stripe-like pattern remains, which is visible in the Figure as bright zones between the dark zones. The dark stripes of the resorbable coloured elements are wider here than in embodiment A.

10 Embodiment C

For this embodiment, the material combination No. 3 from Table 3 was selected. The implant was produced on a 6-gauge, Mayer raschel machine. The warp rapport followed when setting up the warping machine can be seen in Figure 3, in which the other parameters of the implant are also listed in a manner familiar to the person skilled in the art. The threads marked with "X" consist of uncoloured material, and the threads marked with "Y" consist of coloured material.

20 Embodiment D

For this embodiment, the material combination No. 4 from Table 3 was selected. The implant was produced on a 6-gauge, Mayer raschel machine. The warp rapport followed when setting up the warping machine can be seen in Figure 4. The threads marked with "X" consist of uncoloured material, and the threads marked with "Y" and with "Z" consist of coloured material.

Embodiment E

For this embodiment, the material combination No. 2 from Table 3 was selected. The implant was produced on an 8-gauge, Müller "Raschelina RD3MT3" type crochet galloon machine. The warp rapport followed when setting up the warping machine can be seen in Figure 5. The threads marked with "X" consist of uncoloured material and the threads marked with "Y" consist of coloured material.

Claims

1. Areal implant,
- with a flexible, porous basic structure, which is non-
5 resorbable or partly resorbable and which contains non-
resorbable coloured elements arranged in a stripe-like
pattern, and
- with resorbable coloured elements arranged in a stripe-
like pattern.
10
2. Implant according to claim 1, characterized in that the
basic structure contains a textile material which prefera-
bly has at least one of the forms selected from the fol-
15 lowing group: yarns, twisted yarns, monofilaments, multi-
filaments, narrow ribbons.
3. Implant according to claim 1 or 2, characterized in that
the resorbable coloured elements contain a resorbable tex-
tile material which is at least partly dyed, the resorb-
20 able textile material preferably having at least one of
the forms selected from the following group: yarns,
twisted yarns, monofilaments, multifilaments, narrow rib-
bons.
- 25 4. Implant according to claim 3, characterized in that the
resorbable textile material is worked into the basic
structure.
5. Implant according to one of claims 1 to 4, characterized
30 in that the basic structure together with the resorbable
coloured elements is crocheted, warp-knitted, weft-knitted
or woven as a whole.
6. Implant according to one of claims 1 to 5, characterized
35 in that the stripe-like pattern of the resorbable coloured

elements is arranged parallel to the stripe-like pattern of the basic structure.

- 5 7. Implant according to one of claims 1 to 5, characterized in that the stripe-like pattern of the resorbable coloured elements is arranged transverse to the stripe-like pattern of the basic structure.
- 10 8. Implant according to one of claims 1 to 7, characterized in that the stripe-like pattern of the resorbable coloured elements has a greater colour intensity than the stripe-like pattern of the basic structure.
- 15 9. Implant according to one of claims 1 to 8, characterized in that the implant is stiffened by the resorbable coloured elements and/or by a resorbable portion of the basic structure.
- 20 10. Implant according to one of claims 1 to 9, characterized in that the basic structure contains at least one of the non-resorbable materials selected from the following group: polyolefins, preferably polypropylene, polyesters, polyamides, preferably polyamide 6 or polyamide 6.6, mix-
25 tures of polyvinylidene fluoride and copolymers of vinylidene fluoride and hexafluoropropene.
- 30 11. Implant according to one of claims 1 to 10, characterized in that the resorbable coloured elements are dyed and contain at least one of the materials selected from the following group: copolymers of L-lactide and glycolide, preferably in the ratio 10:90 or 95:5, polyglycolide, poly-p-dioxanone, copolymers of glycolide, p-dioxanone and trimethylene carbonate, preferably in the ratio 60:14:26, co-
35 polymers of glycolide and ϵ -caprolactam, preferably in the ratio 75:25.

12. Implant according to claim 11, characterized in that the resorbable coloured elements contain a copolymer of L-lactide and glycolide in the ratio 10:90, which is dyed with 1-hydroxy-4-p-toluidino-antraquinone.
- 5
13. Implant according to one of claims 1 to 12, characterized in that the non-resorbable coloured elements contain at least one of the dyes selected from the following group: organic dyes, fluorescent dyes, inorganic dye pigments, titanium dioxide, zirconium dioxide, iron pigments, magnetite.
- 10
14. Implant according to one of claims 1 to 13, characterized in that the resorbable coloured elements contain at least one of the dyes selected from the following group: organic dyes, fluorescent dyes, inorganic dye pigments, titanium dioxide, zirconium dioxide, iron pigments, magnetite.
- 15
15. Implant according to one of claims 1 to 14, characterized in that resorbable, non-resorbable, coloured or uncoloured shaped bodies with a dimension of at least 0.5 mm in length, width and height are contained in the implant, which increase the detectability in the magnetic resonance tomograph (MRT) and consist of substances of the basic structure or of the coloured elements.
- 20
- 25

Fig. 1 ^{1/5} Information relating to embodiment A

Warp design for embodiment A				
Thread system I	X	X	Y	Y
Thread system II	X		Y	
Thread system III		X		Y

X = uncoloured material

Y = coloured material

Pattern rapport for embodiment A		
Thread system I	Thread system II	Thread system III
2	0	6
<u>0</u>	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>6</u>	<u>0</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>

Technical data and sketch for embodiment A			
Stitches/cm:	15	Unit weight - complete mesh (g/m ²):	55
Pore size (mm):	4.5	Unit weight - non-resorbable portion (g/m ²):	27
		Remaining dye portion (g/m ²):	0.074

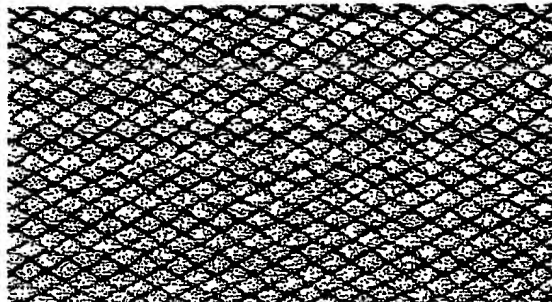


Fig. 2 Information relating to embodiment B ^{2/5}

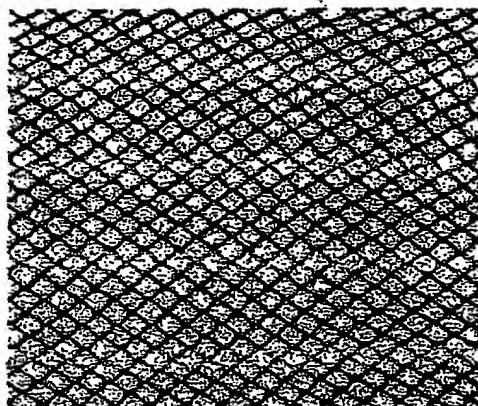
Warp design for embodiment B								
Thread system I	Y	Y	Y	Y	Y	Y	X	X
Thread system II	Y		Y		Y		X	
Thread system III		Y		Y		Y		X

X = uncoloured material

Y = coloured material

Pattern rapport for embodiment B		
Thread system I	Thread system II	Thread system III
2	0	6
<u>0</u>	<u>4</u>	<u>2</u>
	2	4
	<u>4</u>	<u>2</u>
	2	4
	<u>6</u>	<u>0</u>
	2	4
	<u>4</u>	<u>2</u>
	2	4
	<u>4</u>	<u>2</u>

Technical data and sketch for embodiment B			
Stitches/cm:	15	Unit weight - complete mesh (g/m ²):	55
Pore size (mm):	4.5	Unit weight - non-resorbable portion (g/m ²):	27
		Remaining dye portion (g/m ²):	0.111



3/5

Fig. 3 Information relating to embodiment C

Warp design for embodiment C											
Thread system I	X		X		X		Y		Y		Y
Thread system II		X		X		X		Y		Y	

X = uncoloured material

Y = coloured material

Pattern rapport for embodiment C	
Thread system I	Thread system II
4	2
6	0
2	4
<u>0</u>	<u>6</u>

Technical data for embodiment C			
Stitches/cm:	6.9	Unit weight - complete mesh (g/m ²):	92
Pore size (mm):	1.5	Unit weight - non-resorbable portion (g/m ²):	30.7
		Remaining dye portion (g/m ²):	0.0844

Fig. 4 ^{4/5} Information relating to embodiment D

Warp design for embodiment D												
Thread system I	Y		X		X		X		X		X	
Thread system II		Y		X		X		X		X		X
Thread system III	Z											
Thread system IV		Z										

X = uncoloured material

Y = coloured material

Z = coloured material

Pattern rapport for embodiment D			
Thread system I	Thread system II	Thread system III	Thread system IV
4	2	4	2
<u>6</u>	<u>0</u>	<u>6</u>	<u>0</u>
<u>2</u>	<u>4</u>	<u>2</u>	<u>4</u>
<u>0</u>	<u>6</u>	<u>0</u>	<u>6</u>

Technical data for embodiment D			
Stitches/cm:	6.9	Unit weight - complete mesh (g/m ²):	162.2
Pore size (mm):	1.5	Unit weight - non-resorbable portion (g/m ²):	25.8
		Remaining dye portion (g/m ²):	0.02412

Fig. 5 Information relating to embodiment E ^{5/5}

Warp design for embodiment E								
Thread system I	X	X	X	X	X	X	Y	Y
Thread system II	X		X		X		Y	
Thread system III		X		X		X		Y

X = uncoloured material
Y = coloured material

Pattern rapport for embodiment E		
Thread system I	Thread system II	Thread system III
2	0	6
<u>0</u>	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>6</u>	<u>0</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>
	<u>2</u>	<u>4</u>
	<u>4</u>	<u>2</u>

Technical data for embodiment E			
Stitches/cm:	15	Unit weight - complete mesh (g/m ²):	65
Pore size (mm):	4.5	Unit weight - non-resorbable portion (g/m ²):	35.2
		Remaining dye portion (g/m ²):	0.035

INTERNATIONAL SEARCH REPORT

International Application No.
PCT/EP 02/03460

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61F2/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61F A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 01 15625 A (SCHULDT HEMPE BARBARA ;WALTHER CHRISTOPH (DE); ETHICON GMBH (DE)) 8 March 2001 (2001-03-08) cited in the application page 5, line 8 -page 7, line 4 ---	1-5,9-11
A	US 5 100 422 A (DELLA CORNA LINDA V ET AL) 31 March 1992 (1992-03-31) column 6, line 41 -column 7, line 37 ---	1,13,15
A	US 5 292 328 A (HAIN MATTHEW E ET AL) 8 March 1994 (1994-03-08) cited in the application abstract column 4, line 63 -column 5, line 7 --- -/-	1-5,7,10



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

21 May 2002

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Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl
Fax (+31-70) 340-3018

Authorized officer

Wolf, C

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 02/03460

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6 174 279 B1 (GIRARD MICHAEL J) 16 January 2001 (2001-01-16) column 8, line 62 -column 9, line 7; figures 6,7	1

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